

## Pressure Transmitters

**SOR® Pressure Transmitters** are versatile, rugged products designed for industrial process monitoring and control. This catalog contains application and ordering data for both compact and conventional styles of pressure transmitter. Pressure ranges for applications requiring measurement of gauge, absolute, or differential pressure are all available.

From cost-effective blind transmitters to fully-featured smart switch-transmitters, SOR pressure transmitters can be ordered with a multitude of options and accessories offering the best solution for your unique application.

### 800 Series Compact Pressure Transmitters



**805PT/805QS**



**815PT**  
with "IN" LCD Display



**815DT**

### 1800 Series Conventional Pressure Transmitters



**1800PT**  
Standard  
Over Pressure



**1800HP**  
High  
Over Pressure






**1800DP**  
Differential  
Pressure

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# Pressure Transmitters

## Compact Model Overview

									
Model	805PT Compact Pressure Transmitter			805QS Compact Pressure Switch-Transmitter			815PT Compact Smart Pressure Switch-Transmitter		
Pressure Ranges	Gauge (psi)	Over Pressure (psi)	Absolute (psia)	Gauge (psi)	Over Pressure (psi)	Absolute (psia)	Gauge (psi)	Over Pressure (psi)	Absolute (psia)
	0 to 5	15		0 to 5	15		0 to 5	15	
	0 to 15	45	0 to 15	0 to 15	45	0 to 15	0 to 15	45	0 to 15
	0 to 50	150	0 to 50	0 to 50	150	0 to 50	0 to 50	150	0 to 50
	0 to 100	300	0 to 100	0 to 100	300	0 to 100	0 to 100	300	0 to 100
	0 to 250	500		0 to 250	500		0 to 250	500	
	0 to 500	1,000		0 to 500	1,000		0 to 500	1,000	
	0 to 1,000	2,000		0 to 1,000	2,000		0 to 1,000	2,000	
	0 to 2,500	5,000		0 to 2,500	5,000		0 to 2,500	5,000	
	0 to 5,000	10,000		0 to 5,000	10,000		0 to 5,000	10,000	
	0 to 10,000	20,000		0 to 10,000	20,000		0 to 10,000	20,000	
	0 to 15,000	21,000		0 to 15,000	21,000		0 to 15,000	21,000	
	0 to 30,000	42,000		0 to 30,000	42,000		0 to 30,000	42,000	
Analog Output	4-20mA or 1-5VDC (Low Power) Output must be specified at time of order.						4-20mA / 1-5VDC (Low Power) Output is field configurable.		
Communication Protocol	-						HART® 7 / Modbus RTU Output is field configurable.		
Accuracy	± 0.25% URL						± 0.10% URL		
Built in Switch	-			Yes 3 Switch Output Modes			Yes 9 Switch Output Modes		
Switch Accuracy	-			± 2% URL			± 0.25% URL		
Response Time	< 5ms						< 70ms		
Supply Voltage	8-30VDC						10-36VDC		
Field Calibration	SOR Calibration Kit and PC required						External Magnetic Targets HART 7 / Modbus RTU		
Agency Approvals	FM (U.S. and Canada)			Explosion Proof		Class I, II, III; Division 1 Groups A-G; T5; Type 4X			
				Non-incendive		Class I, II, III; Division 2 Groups A-G; T5; Type 4X			
	ATEX/IECEX or INMETRO			Flameproof		Ex db IIC T5 Gb; IP66			
Warranty	3 years								
Catalog	See page 6						See page 11		

Please consult Product Specifications Table and Model Tree for the complete details of each model.

# Pressure Transmitters

## Conventional Model Overview





### 1800PT

Conventional Standard  
Over Pressure Transmitter



### 1800HP

Conventional High  
Over Pressure Transmitter



Model	 <b>1800PT</b> Conventional Standard Over Pressure Transmitter			 <b>1800HP</b> Conventional High Over Pressure Transmitter		
Pressure Ranges	<b>Gauge</b>	<b>Over Pressure</b>	<b>Turndown</b>	<b>Gauge</b>	<b>Over Pressure</b>	<b>Turndown</b>
	-5.8 to 5.8 psi	145 psi	20:1	-0.9 to 0.9 psi	3,625 psi	6:1
	-14.5 to 36.3 psi	580 psi	20:1	-5.8 to 5.8 psi	3,625 psi	20:1
	-14.5 to 145 psi	870 psi	20:1	-14.5 to 36.3 psi	3,625 psi	20:1
	-14.5 to 435 psi	2,175 psi	20:1	-14.5 to 145 psi	3,625 psi	20:1
	-14.5 to 1,450 psi	2,900 psi	20:1	-14.5 to 435 psi	3,625 psi	20:1
	-14.5 to 5,800 psi	11,600 psi	8:1	-14.5 to 1,450 psi	3,625 psi	20:1
Analog Output	4-20mA					
Communication Protocol	HART® (Optional)					
Accuracy	± 0.075% F.S.					
Response Time	≤ 200 ms					
Supply Voltage	10.5-55VDC 16.5-55VDC (HART® with 250 Ω load)					
Field Calibration	Push-buttons HART® Communicator (only with HART® output)					
Agency Approvals	ATEX / IECEx	Intrinsically Safe	Ex ia IIC T4 Ga			
		Flameproof	Ex db IIC T6 Gb; Ex tb IIIC T80°C Db			
	CSA (U.S. and Can- ada)	Explosion Proof	Class I, II, III; Division 1 Groups A-D; T6 Groups E-G; T80°C			
Warranty	2 years					
Catalog	See page 20			See page 23		

Please consult Product Specifications Table and Model Tree for the complete details of each model.



# Pressure Transmitters

## Differential Model Overview

Model	 <b>815DT</b> Compact Smart Differential Pressure Switch-Transmitter			 <b>1800DP</b> Conventional Differential Pressure Transmitter		
Pressure Ranges	Range	Max Static Pressure	Turndown	Range	Max Static Pressure	Turndown
	0 to 5 psid	1,000 psi	5:1	-0.9 to 0.9 psid	3,625 psid	30:1
	0 to 15 psid	1,000 psi	5:1	-5.8 to 5.8 psid	5,800 psid	100:1
	0 to 50 psid	1,000 psi	5:1	-36.3 to 36.3 psid	5,800 psid	100:1
	0 to 100 psid	1,000 psi	5:1	-72.5 to 145 psid	5,800 psid	100:1
	0 to 300 psid	1,000 psi	5:1	-72.5 to 435 psid	5,800 psid	100:1
	0 to 500 psid	1,000 psi	5:1	-72.5 to 1,450 psid	5,800 psid	100:1
HI & LO Side Over Pressure Ratings	Range	HI Side	LO Side	Range	HI Side	LO Side
	0 to 5 psid	15 psid	15 psid	-0.9 to 0.9 psid	3,625 psid	2,320 psid
	0 to 15 psid	45 psid	45 psid	-5.8 to 5.8 psid	3,625 psid	2,320 psid
	0 to 50 psid	150 psid	150 psid	-36.3 to 36.3 psid	3,625 psid	2,320 psid
	0 to 100 psid	300 psid	300 psid	-72.5 to 145 psid	3,625 psid	2,320 psid
	0 to 300 psid	900 psid	900 psid	-72.5 to 435 psid	3,625 psid	2,320 psid
	0 to 500 psid	1,500 psid	1,500 psid	-72.5 to 1,450 psid	3,625 psid	2,320 psid
Analog Output	4-20mA / 1-5VDC (Low Power) Output is field configurable.			4-20mA		
Communication Protocol	HART® 7 / Modbus RTU Output is field configurable.			HART® (Optional)		
Output Signal Characteristic	Linear (Default) Square Root Strapping Table			Linear (Default) Square Root		
Accuracy	± 0.10% URL			± 0.075% F.S.		
Built in Switch	Yes			-		
Switch Accuracy	± 0.25% URL			-		
Response Time	< 70ms			≤ 200 ms		
Supply Voltage	10-36VDC			10.5-55VDC 16.5-55VDC (HART® with 250 Ω load)		
Field Calibration	External Magnetic Targets HART® 7 / Modbus RTU			Push-buttons HART® Communicator (only with HART® output)		
Agency Approvals	FM (U.S. and Canada)	Explosion Proof	Class I, II, III; Division 1 Groups A-G; T5; Type 4X	CSA (U.S. and Canada)	Explosion Proof	Class I, II, III; Division 1 Groups A-D; T6 Groups E-G; T80°C
		Non-incendive	Class I, II, III; Division 2 Groups A-G; T5; Type 4X	ATEX / IECEx	Intrinsically Safe	Ex ia IIC T4 Ga
	ATEX/IECEx or INMETRO	Flameproof	Ex db IIC T5 Gb; IP66		Flameproof	Ex db IIC T6 Gb; Ex tb IIIC T80°C Db
Warranty	3 years			2 years		
Catalog	See page 10			See page 28		

Please consult Product Specifications Table and Model Tree for the complete details of each model.

# 805 Pressure Switch-Transmitters

**The 805 pressure switch-transmitter** is a compact loop-powered pressure switch-transmitter. A supplemental continuous output is also available (either 4-20mA or 1-5VDC). Its rugged construction makes cost of ownership low and it carries a three-year warranty. The SOR 805 pressure switch-transmitter is suitable for hazardous locations and hostile environments where space is limited. It meets applications where low-cost, discrete and continuous monitoring is preferred. Switch set points and supplemental continuous output zero and span points are field adjusted via SOR Calibration Kit with USB communication cable.

## Features

- Compact, 316 stainless steel, explosion proof housing
- Stainless steel sensor, no o-ring
- Solid state switch output (805QS only)
- 0.25% continuous output accuracy
- Hermetically sealed leads
- LCD display option available
- EMI/RFI protection
- NEMA 4X, IP 66 housing
- Dual Seal approval
- INMETRO approval
- FM and ATEX/IECEX certified for hazardous locations in U.S., Canada and Europe



## Product Specifications

<b>Primary Switch Output (805QS only)</b>		<b>Process Connection</b> 1/2" NPT(M) with 1/4" NPT(F) and Autoclave F250C(F) for 1/4" OD tubing	
Accuracy	±2% URL	<b>Electrical Connection</b>	
Type	Normally Open	Size	1/2" NPT(M)
	Solid State Relay	Termination	18 AWG shielded cable, 72-inch length
Electrical Rating	30V, 120mA	(Consult factory for alternate electrical connections)	
Temperature Effect	±2% URL/100°F @ -40 to 176°F	<b>Wetted Materials</b> 316/316L-SST (for pressure ranges 0-5 psi thru 0-15 psi)	
<b>Continuous Output</b>		<b>Over Pressure</b>	
Accuracy	±0.25% URL (BFSL) (Linearity, Hysteresis, and Repeatability)	0-5 thru 0-100 psi	3 times FSPR
Output	4-20 mA	0-250 thru 0-10,000 psi	2 times FSPR
	1-5 VDC option (27mW ± 5mW @ 9 VDC)	Up to 30,000 psi	1.4 times FSPR
Zero Offset	+10% URL	<b>Burst Pressure</b>	
Temperature	±1% URL/100°F @ -40 to -176°F	0-5 thru 0-100 psi	4 times FSPR
<b>Temperature Range</b>		0-250 psi	40 times FSPR
Compensated	-40 to 176°F (-40 to 80°C)	0-500 thru 0-1000 psi	20 times FSPR
Ambient	-40 to 176°F (-40 to 80°C)	0-2500 psi	10 times FSPR
Process	-40 to 194°F (-40 to 90°C)	0-5000 psi	8 times FSPR
Storage	-40 to 194°F (-40 to 90°C)	0-10,000 thru 0-15,000 psi	4 times FSPR
<b>Long Term Stability</b> ≤ ±0.5% URL per year		0-30,000 psi	1.8 times FSPR
Response Time	≤ 5 ms	<b>Weight</b> 1.8 lb (0.8 kg)	
Supply Voltage	8-30VDC	<b>Warranty</b> 3 years	
Loop Resistance	800 ohms @ 24VDC		
Circuit Protection	Reverse polarity and EMI/RFI protected		
Construction	316SS housing (CF8M)		

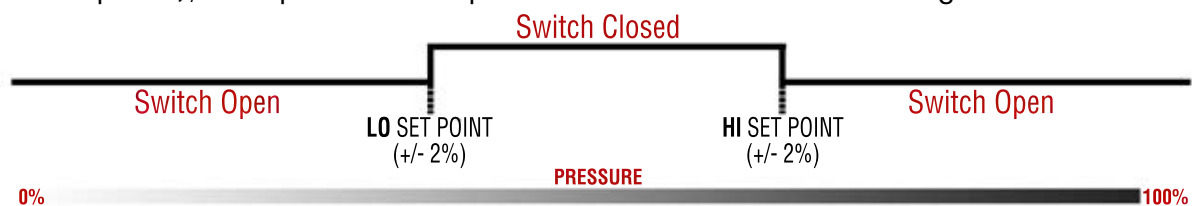
Design and specifications are subject to change without notice. For latest revision, see [sorinc.com](http://sorinc.com).

The primary switch output of the 805QS is a “Normally Open Solid State Relay” rated 30V, 120mA. It can be configured three ways; as shown below. Switch set point(s) and supplemental continuous output zero and span points are set at the factory as specified by the customer.

In all three configurations, the fail-safe state for the 805QS switch output will be open (i.e., if power is removed from the 805QS, the switch contacts will open automatically).

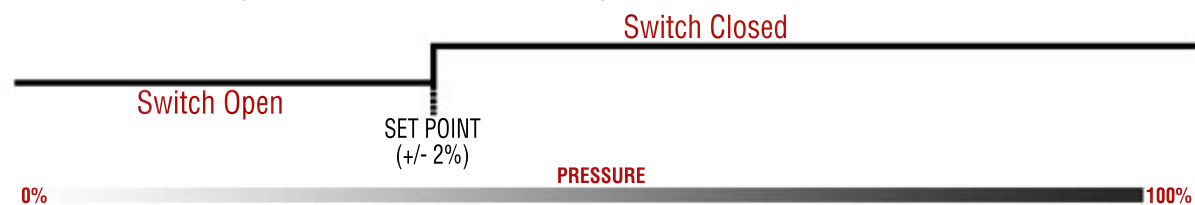
### ① Window Mode

Switch is closed when the process pressure is within the user selected range (LO and HI set points), and open when the pressure is above or below that range.



### ② Close on Rise/Open on Fall

Switch is open when the process pressure is below the user selected set point and closed when the pressure is above that set point.



### ③ Open on Rise/Close on Fall

Switch is closed when the process pressure is below the user selected set point and open when the pressure is above that set point.



# 805 Pressure Switch-Transmitters

## How to Order

### How to Order

Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component
- Reference tables, charts and additional information are provided throughout the catalog to help you make your selections, see pages noted in the tree.

Model		Supplemental Output		Range		Process Connection Size		Accessories		
1		2		3		4		5		
Pressure Transmitter	PT	4-20 mA	C	0-5 psi	00	A	316/316L SS, 1/2"NPT(M) with 1/4"NPT(F), Process Connection (316SS for ranges 0-15 psi and below) (17-4SS for ranges above 0-15 psi)	IN	LCD Display for local indication (see page 5 for more information)	
Pressure Switch-Transmitter	QS	1-5 VDC	V	0-15 psi	01	S	316L SS, 1/2" NPT(M) flush-mount, liquid filled, diaphragm seal, Process Connection*	BB	Cleaned for industrial oxygen service	
				0-50 psi	02	H	17-4SS, Autoclave F250C Female (For 1/4" OD Tubing), Process Connection**	DS	Dual Seal approval (FM)***	
				0-100 psi	03		See page 17 for more information. If alternate process connection is required, consult factory.	HB	SS universal terminal box, 1/2" NPT(F), ATEX/IECEX approved	
				0-250 psi	04			HBME	SS universal terminal box, M20 x 1.5(F), ATEX/IECEX approved	
				0-500 psi	05			HT	SS universal terminal box, 1/2" NPT(F), FM and CSA certified	
				0-1000 psi	06			NM	INMETRO approved (not available for ranges 13-15)	
				0-2500 psi	07			NC	Compliance to NACE Certification MR0 175/ISO 15156 (Only available with S process connection. Consult factory for other ranges.)	
				0-5000 psi	08			PK	Pipe mounting kit	
				0-10000 psi	09			RR	SS tag wired to housing with customer specified information	
				0-15000 psi	10				<b>Certificates</b>	
				0-30000 psi	11				C1	Calibration
				0-15 psia	13				C2	Hydrostatic Pressure Test (not available with range option 11)
				0-50 psia	14				C3	Inspection Report
				0-100 psia	15				C4	Compliance/Conformance
									C8	Typical Material of Wetted Parts
									D1	Certificate of Origin
									D2	Manufacturer's Certification

**Example Model No.** 805QS - C 07 - A - RR

\* Only available for range option 04 thru 08

\*\* For pressure ranges above 0-10000psi (range options 10 and 11)

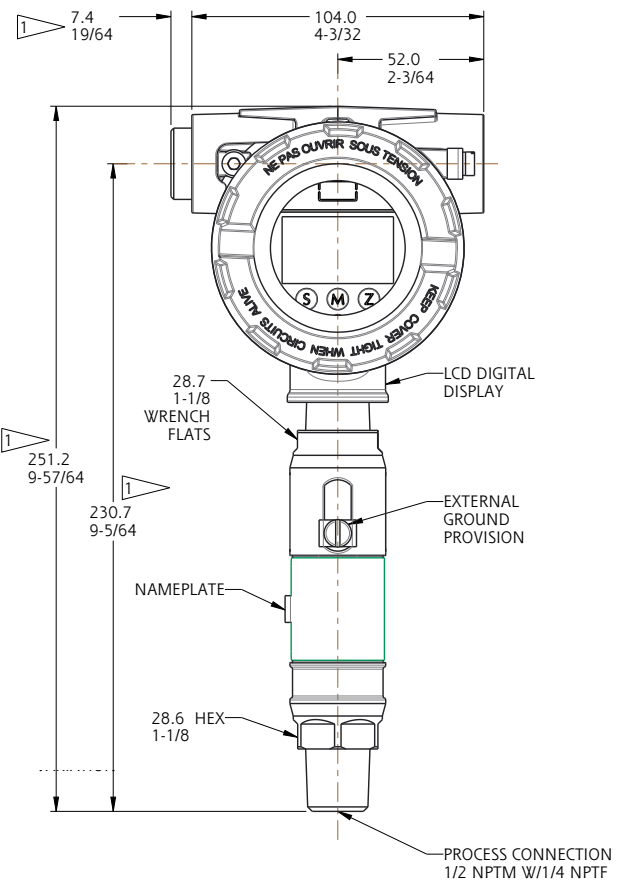
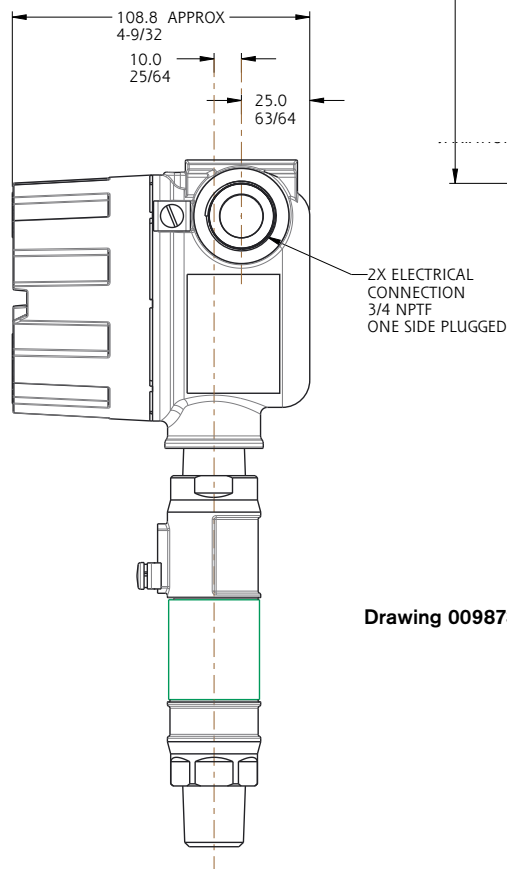
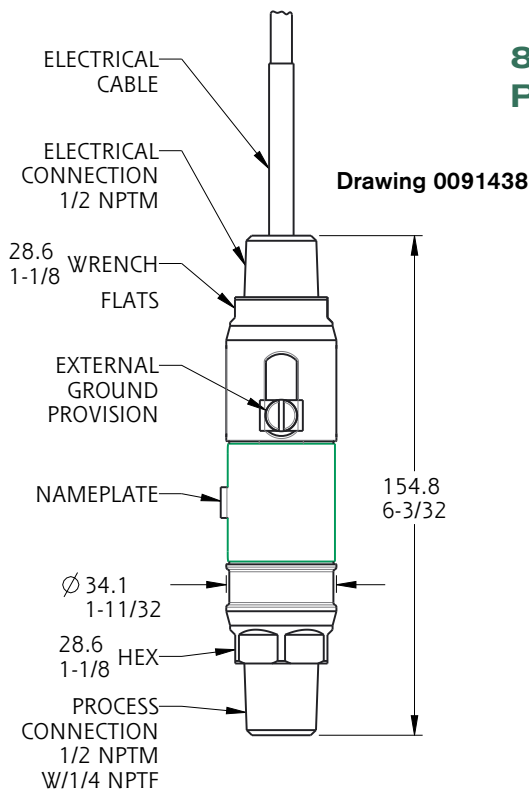
\*\*\* Dual Seal version is not hermetically sealed, only available for range options 00 thru 09.

See page 18 for agency and options.

# 805 Pressure Switch-Transmitters

## Dimensions

Dimensions shown are for reference only. Contact the factory for certified dimension drawings.  
Linear = mm/in.



### NOTES:

1. DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT.
2. TRANSMITTER ORIENTATION MAY VARY IN RELATION TO THE LCD DIGITAL DISPLAY. VARIATION WILL NOT AFFECT FUNCTIONALITY.

# 815 Smart Pressure Switch-Transmitters

**The 815 smart pressure switch-transmitters** are rugged, compact, loop-powered instruments that are ideally suited for hazardous locations and hostile environments where space is limited. The 815 offers many industry standard outputs to meet applications where low-cost, discrete and continuous monitoring is required or preferred. This versatile instrument may be used to safely monitor and control many process applications, but is specifically designed for upstream, midstream, and downstream oil & gas applications. Its stainless-steel construction and three-year warranty dramatically reduces the total cost of ownership.

The 815 is easily configured using HART®7 Communication Protocol and Modbus RTU Serial Communications; it is also very easy to set the zero and span set points with a magnet, as the zero and span magnetic targets are clearly identified on the casting. The SOR 815 is a feature rich, low cost, compact transmitter that sits at the top of its class.

## Features

- HART®7 communication protocol with 4-20 mA output
- 1-5 VDC (low-power) mode of operation
- Modbus RTU (RS-485) serial communications
- Configurable normally-open solid-state switch output (SPST)
- $\pm 0.10\%$  (URL) continuous output accuracy
- Zero balance & URL:  $\pm 0.25\%$  URL (each)
- Compact, 316 stainless steel, explosion proof housing
- NACE MRO 175/ISO 15156 certification option available
- Hermetically sealed leads
- Pressure ranges: 0-5 psi to 0-30,000 psi for 815PT, 0-5 psid to 0-500 psid for 815DT
- Zero and span magnetic targets located on casting
- LCD display option available
- EMC (EMI/RFI) protection
- NEMA 4X, IP66 housing
- FM and ATEX/IECEX certified for hazardous locations in U.S., Canada and Europe
- Dual Seal approval
- 3 year warranty



**815PT  
Smart Pressure  
Switch-Transmitter**



**815DT Smart  
Differential Pressure  
Switch-Transmitter**



### Product Specifications

<b>Continuous Output</b>		<b>Construction</b>	316SS housing (CF8M)
Accuracy	±0.10% URL (BFSL) (Linearity, Hysteresis and Repeatability)	<b>Process Connection</b>	
Zero Balance & URL	±0.25% URL (Each)	815PT	1/2" NPT(M) with 1/4" NPT(F) or Autoclave F250C (F) for 1/4" OD Tubing
Output	4-20mA	815DT	(H & L side) 1/4" NPT(F)
HART® 7 Communications Protocol		<b>Electrical Connection</b>	
Modbus RTU (RS-485) Serial Communications		Size	1/2" NPT(M)
1-5VDC (Low Power) Mode of Operation (36mW ± 5mW @ 10VDC)		Termination	18 AWG shielded cable, 72-inch length
Temperature Effect	±1% URL/100°F @ -40 to 176°F	<b>Wetted Materials</b>	
<b>Switch Output</b>		815PT	316/316L-SST (for 0-5 psi thru 0-15 psi & psia pressure ranges) 17-4SST (for pressure ranges above 0-15 psi)
1: Off		815DT	316/316L-SST
2: Windowed, Normally-Open		<b>Max Static Line Pressure</b>	
3: Windowed, Normally-Closed		815DT	1,000 psi
4: Single Point, Normally-Open		<b>Over Pressure</b>	
5: Single Point, Normally-Closed		815PT	
6: PWM (Pulse Width Modulation), Pulsed Low		0-5 thru 0-100 psi	3 times FSPR
7: PWM (Pulse Width Modulation), Pulsed High		0-250 thru 0-10,000 psi	2 times FSPR
8: Dead Band, Normally-Open		Up to 30,000 psi	1.4 times FSPR
9: Dead Band, Normally-Closed		815DT	3 times FSPR
Accuracy	±0.25% URL	<b>Burst Pressure</b>	
Type	Normally Open	815PT	
	Solid State Relay (SPST)	0-5 thru 0-100 psi	4 times FSPR
Electrical Rating	30V, 120mA	0-250 psi	40 times FSPR
Temperature Effect	±1% URL/100°F @ -40 to 130°F	0-500 thru 0-1000 psi	20 times FSPR
<b>Temperature Range</b>		0-2500 psi	10 times FSPR
Compensated	-40 to 176°F (-40 to 80°C)	0-5000 psi	8 times FSPR
Ambient	-40 to 176°F (-40 to 80°C)	0-10,000 thru 0-15,000 psi	4 times FSPR
Process	-40 to 194°F (-40 to 90°C)	0-30,000 psi	1.8 times FSPR
Storage	-40 to 194°F (-40 to 90°C)	815DT	4 times FSPR
Long Term Stability	≤ ±0.5% URL per year	<b>Weight</b>	1.8 lb (0.8 kg)
Response Time	≤ 70 ms	<b>Warranty</b>	3 years
Supply Voltage	10-36VDC		
Loop Resistance	667 ohms @ 24VDC		
Circuit Protection	Reverse polarity and EMC (EMI/RFI) protected		

Design and specifications are subject to change without notice. For latest revision, see SORInc.com.



The switch output of the 815 is a Normally Open Solid State Relay rated for 30V, 120mA. It can be configured 9 ways; as shown in the following diagrams. Switch set point(s) and continuous output zero and span points are set at the factory as specified by the customer.

In all nine configurations, the fail-safe state for the 815 switch output will be open (i.e., if power is removed from the 815, the switch contacts will open automatically).

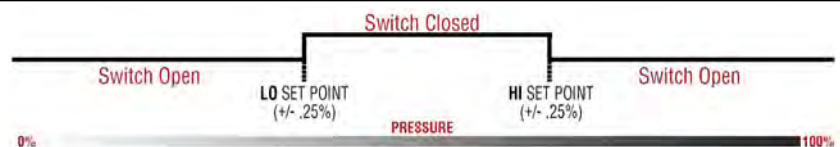
- ❶ Off
- ❷ Windowed, Normally-Open
- ❸ Windowed, Normally-Closed
- ❹ Single Point, Normally-Open
- ❺ Single Point, Normally-Closed
- ❻ PWM (Pulse Width Modulation), Pulsed Low
- ❼ PWM (Pulse Width Modulation), Pulsed High
- ❽ Dead Band, Normally-Open
- ❾ Dead Band, Normally-Closed

### ❷ Windowed, Normally-Open



In this configuration, the switch output will be open when the process pressure is within a user selectable range and closed when the pressure is outside of these boundaries. This is designed for applications where there is a known acceptable operating pressure range.

### ❸ Windowed, Normally-Closed



In this configuration, the switch output will be closed when the process pressure is within a user selectable range and open when the pressure is outside of these boundaries. This is designed for applications where there is a known acceptable operating pressure range.

### ❹ Single Point, Normally-Open (Close on Rise/ Open on Fall)



In this configuration, the switch output will be open for pressures less than the selected setpoint. The switch output would then be closed for pressures greater than the setpoint.

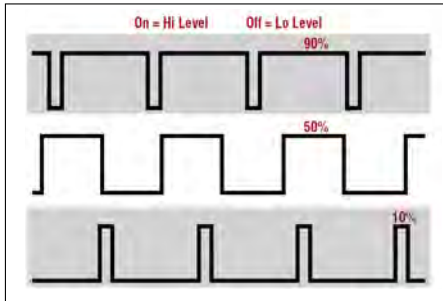
### ❺ Single Point, Normally-Closed (Open on Rise/ Close on Fall)



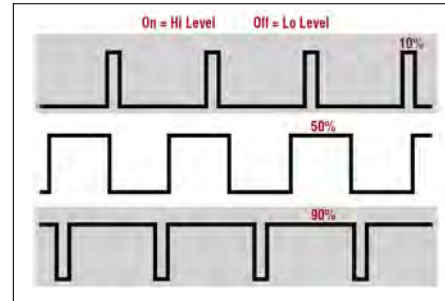
In this configuration, the switch output will be closed for pressures less than the selected setpoint. The switch output would then be open for pressures greater than the setpoint.



### ⑥ Pulse Width Modulation - Pulsed Lo



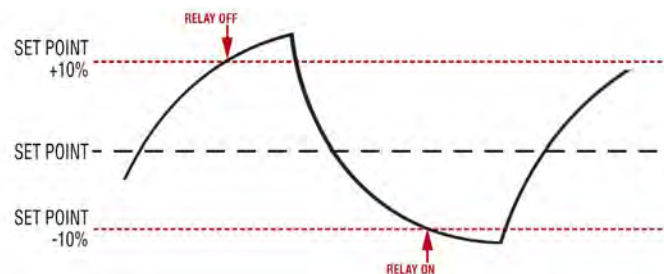
### ⑦ Pulse Width Modulation - Pulsed Hi



### ⑧ & ⑨ Dead Band

This diagram depicts an adjustable dead band. Dead band is the range through which an input can be varied without initiating an observable response. Dead band is usually expressed in percent of span.

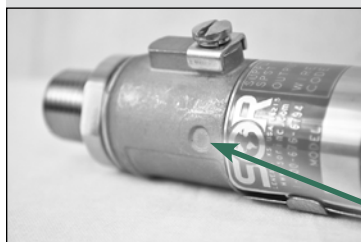
**EXAMPLE:** A 20% total dead band is applied to the setpoint of a monitored parameter. The relay will turn on and off as indicated in the graph above.



**Note:** The continuous zero and span points and the Switch Configuration Mode and set point(s) must be specified. Refer to switch configuration diagrams on page 12.

*Example: 815PT-Z07-A-RR, which has a range of 0-2500 psi could be ordered with zero and span of 200 psi and 2300 psi. The window mode switch configuration could have a LO set point of 210 psi and a HI set point of 2290 psi.*

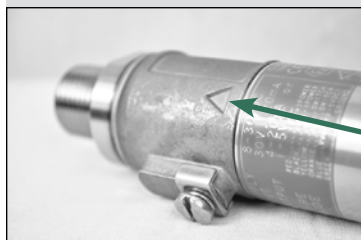
## External Magnetic Zero & Span



The 815PT and 815DT can be easily configured externally with a magnet. Simply place a magnet to the targets located on the housing for 3 seconds and set the zero and span.

To set the Zero, simply follow the steps below:

- Step 1: Bring the pressure to the desired Zero value.
- Step 2: Place the magnet on the circle target located on the housing and hold for 3 seconds.
- Step 3: After zero value is set, remove the magnet.



To set the Span, follow the same steps except place the magnet on the triangle on the housing for 3 seconds. Using this method requires a power and a pressure source. Almost any magnet can be used, and SOR can provide the magnetic tool if needed.

## How to Order

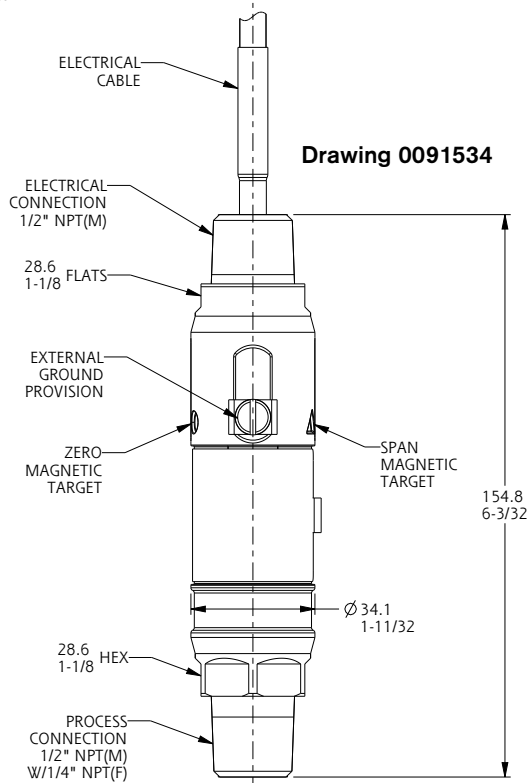
- You must select a designator for each component
- Reference tables, charts and additional information are provided throughout the catalog to help you make your selections, see pages noted in the tree.

Form 1806 (08.22) ©SOR Inc.

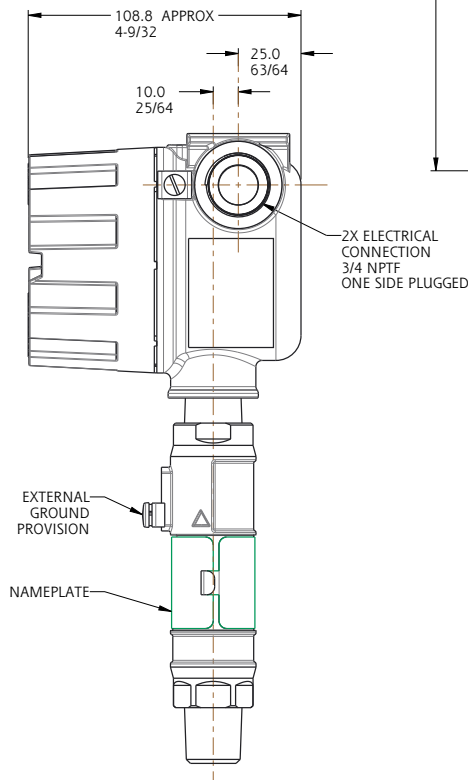
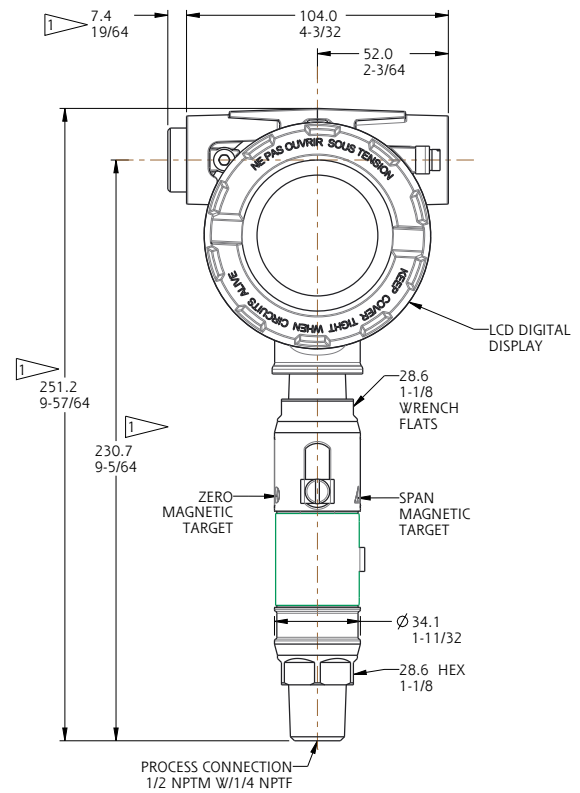
# 815 Smart Pressure Switch-Transmitters

## Dimensions

Dimensions shown are for reference only. Contact the factory for certified dimension drawings.  
Linear = mm/in.



### 815PT Smart Pressure Switch-Transmitter



**Drawing 0098750**

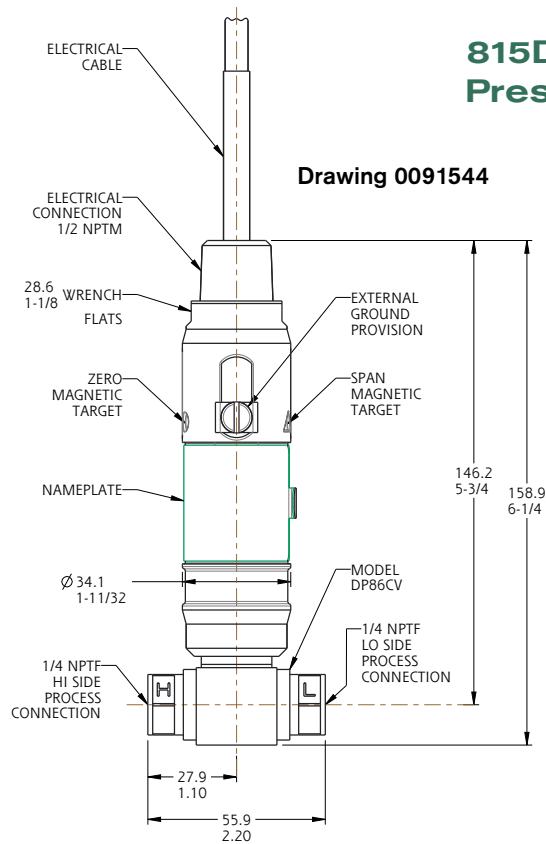
1. DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT.
2. TRANSMITTER ORIENTATION MAY VARY IN RELATION TO THE LCD DIGITAL DISPLAY. VARIATION WILL NOT AFFECT FUNCTIONALITY.

*Design and specifications are subject to change without notice. For latest revision, see SORInc.com.*

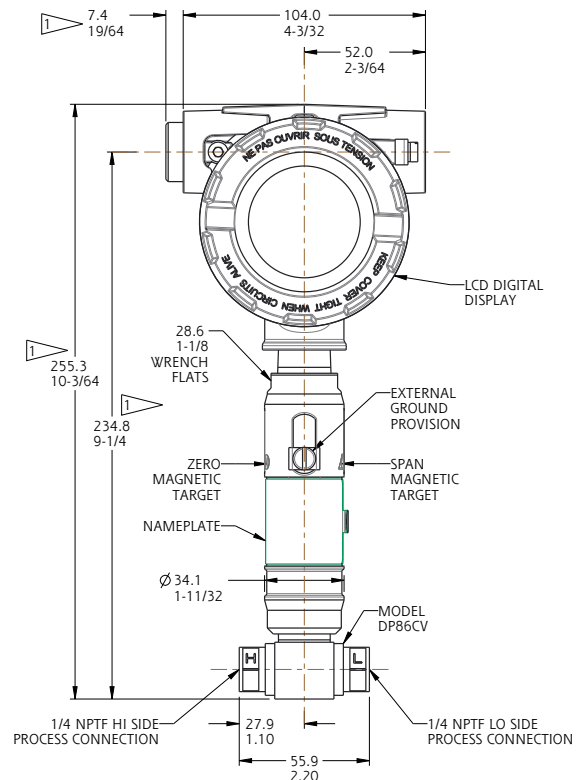
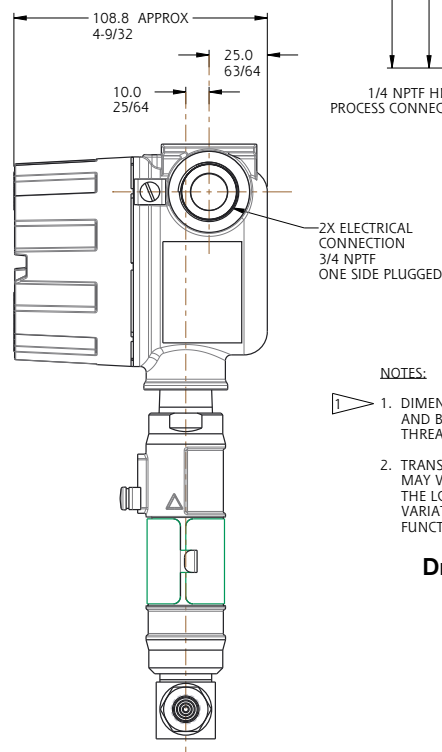
# 815 Smart Pressure Switch-Transmitters

## Dimensions

Dimensions shown are for reference only. Contact the factory for certified dimension drawings.  
Linear = mm/in.



Drawing 0091544



### NOTES:

1. DIMENSION APPROXIMATE AND BASED ON A FIVE THREAD ENGAGEMENT.
2. TRANSMITTER ORIENTATION MAY VARY IN RELATION TO THE LCD DIGITAL DISPLAY. VARIATION WILL NOT AFFECT FUNCTIONALITY.


Drawing 0098752

Design and specifications are subject to change without notice. For latest revision, see [SORInc.com](http://SORInc.com).

# 800 Series Pressure Transmitters

## Process Connections

### 805/815 Process Connections

Designator	A	S	H	Alternate
Description	Stainless Steel, 1/2"NPT(M) with 1/4"NPT(F), (316/316L SS for ranges 0-15 psi and below) (17-4SS for ranges above 0-15 psi)	316L SS, 1/2" NPT(M) flush-mount, liquid filled, diaphragm seal.	17-4SS, Autoclave F250C Female (For 1/4" OD Tubing)	If alternate process connection is required, please consult the factory.
Application	General applications with process materials not containing heavy particulates that could induce clogging of pressure port.	Use when applications contain dirty, sticky or high particulate process material such as paraffin.	Use for applications where pressures are greater than 10,000 psi, Standard NPT threads are not suitable at these high pressures.	SOR can provide many other process connections including: <ul style="list-style-type: none"> <li>▪ Thread &amp; port size adapters</li> <li>▪ Direct &amp; remote mount diaphragm seals</li> <li>▪ Tri-clamp/sanitary fittings</li> <li>▪ Flanged</li> <li>▪ Other</li> </ul>
Photo				

# 800 Series Pressure Transmitters

## Agency and Options

### Agency Approvals

Approved*	Safety Method	Approval
FM (U.S. and Canada)	Explosion Proof Hazardous Locations	Class I, II, III; Division 1 Groups A-G; T5; Type 4X
	Non-incendive	Class I, II, III; Division 2 Groups A-G; T5; Type 4X
ATEX/IECEX or INMETRO	Flameproof	Ex db IIC T5 Gb; IP66

\* Product holds a Canadian Registration Number (CRN) in all provinces, only available for Range options 04 thru 09.

### LCD Display “IN” Option

The “IN” LCD display is a low cost option for when simple local indication is needed. The “IN” option provides a 5-digit backlit loop powered LCD display enclosed in an explosion proof housing with terminal block connections inside. For configuring the display, push buttons are provided on the front of the housing. Configuration of the display and transmitter are done separately.



### Display Specifications

Analog Signal	2 wire: 4-20mA	Instrument Connection	1/2" NPTF
Power Supply		Electrical Conduit Connection	3/4" NPTF
(with 805 series transmitter)	16-30 VDC	Housing Material	Die-casting Aluminum
Permissible Temperature	-20 to +70°C	with chromating and chemically resistant paint	
Accuracy	≤0.1% F.S.	Window Material	Glass
Digits	4 1/2 neg; 5 pos	Housing Agency Approvals	FM (US and Canada)
Units	Blank, kPa, MPa, Pa, bar, mbar, psi, mH2O, mmH2O, cmH2O, mmHg, Torr, atm, kg, g, mg, N, kN, °C, °F, K, %RH, %VOL, PPM, %LEL, pH, m, cm, mm, inch, m/s, Ω (ohm), k Ω (kohm), mV, V, L/min, M3/hr		CSA
		Weight (Display only)	ATEX IEC Ex d IP68 ≈2.0 lbs

Display option can be sold separately without transmitter installed and will work with any 4-20mA two-wire device. Part number 9231526.

### 805PT/805QS Calibration Kit

This kit includes an SOR Calibration Interface and SOR Calibration Manager software that allows the user to verify, adjust and re-calibrate a device from scratch to implement turndown and zero offset, or adjust the zero output of a device to account for environmental effects. For the 805QS, the software also allows the user to verify, adjust, and re-calibrate the switch output settings.

The SOR Calibration Manager is economical, proprietary software which is compatible with all Windows XP SP3 or newer operating systems including Windows Vista® and Windows 7, and Windows 8 operating systems.



To order 805PT/805QS Calibration Kit use part number 9231026.



# 1800 Series

## Conventional Pressure Transmitters

The **1800 Series Pressure Transmitters** are well suited for intrinsically safe applications or conventional transmitter installations where a compact footprint is impractical. The 1800 Series transmitters utilize an advanced monosilicon pressure sensor and incorporate a patented encapsulation technology to achieve exceptional mechanical and thermal isolation.

All 1800 Series transmitters include external push-buttons for device setup and calibration. If ordered with HART® output they can also be programmed with a HART® communicator. Additionally, they are available with 2, 3, or 5-valve manifolds. With a standard  $\pm 0.075\%$  accuracy, the SOR 1800 Series conventional transmitters are an exceptional solution for continuous pressure monitoring.

### Features

- Gauge Pressure Ranges
  - 0.9 to 0.9 psi through -14.5 to 5,800 psi
  - 6 kPa to 6 kPa through -100 kPa to 40 MPa
- Differential Pressure Ranges
  - 0.9 to 0.9 psid through -72.5 to 1,450 psid
  - 6 kPa to 6 kPa through -500 kPa to 10 MPa
- 4-20 mA output with optional HART® communication protocol
- $\pm 0.075\%$  accuracy (F.S.)
- Aluminum explosion proof housing
- Standard push-buttons for setup
- Optional integral LCD display
- EMC (EMI/RFI) protection
- ATEX / IECEx certified for intrinsically safe and flameproof applications
- CSA certified for explosion proof applications
- 2 year warranty



**1800PT**

Standard Over Pressure



**1800HP**

High Over Pressure



**1800DP**

Differential Pressure

# 1800 Series Pressure Transmitters

## Product Specifications 1800PT



### Product Specifications - 1800PT

Output	4-20mA HART® (Optional)	Long Term Stability	≤ ±0.2% Span per 5 years
Turndown		Response Time	≤ 200 ms
-5.8 to 5.8 psi thru -14.5 to 1,450 psi	20:1	Damping Time	0-100 s (Configurable)
-14.5 to 5,800 psi	8:1	Startup Time	< 6 s
Accuracy	±0.075% F.S. (BFSL) (Linearity, Hysterisis and Repeatability)	Supply Voltage	10.5-55VDC HART® with 250 ohm load 16.5-55VDC
TD = Turndown	TD ≤ 10 ±0.1% Span	Loop Resistance	0-2119 ohms HART® Protocol 250-600 ohms
TD = URL /  URV - LRV	10 < TD ≤ 20 ±(0.01 x TD)% Span	Circuit Protection	Reverse Polarity and EMC (EMI/RFI) protected
URL = Upper Range Limit		Power Consumption	≤ 500mW @ 24VDC, 20.8mA
URV/LRV = Upper/Lower Range Value		Power Supply Effects	< ±0.005% URL/V
Temperature Effect	±(0.1 + 0.015 x TD)% Span @ -4 to 176°F	Mounting Position Effect	< 400 Pa
Temperature Range		Vibration Effect	Can be corrected by re-zeroing < 0.1% URL GB/T 1827.3/IEC61928-3 tests
Compensated	-4 to 176°F	Relative Humidity	5-100% R.H. @ 104°F
Ambient (Limited by both Approvals and Display)		Construction	Aluminum Ex-Pf Housing
No Approvals or Display	-40 to 185°F	IP Rating	IP67
With Integral LCD Display (No Approvals)	-4 to 158°F	Over Pressure	
Intrinsically Safe	-40 to 140°F	Designator	Range Value
Flameproof	-13 to 140°F	040	-5.8 to 5.8 psi 145 psi
Process		250	-14.5 to 36.3 psi 580 psi
Silicone Oil Fill Fluid	-40 to 248°F	01K	-14.5 to 145 psi 870 psi
Fluorocarbon Oil Fill Fluid	-40 to 248°F	03K	-14.5 to 435 psi 2,175 psi
Flameproof	Limits Max Temperature to 176°F	10K	-14.5 to 1,450 psi 2,900 psi
Storage		40K	-14.5 to 5,800 psi 11,600 psi
No Display	-40 to 230°F	Weight (No Adapters or Brackets)	3.44 lbs
With Integral LCD Display	-40 to 185°F	Warranty	2 years

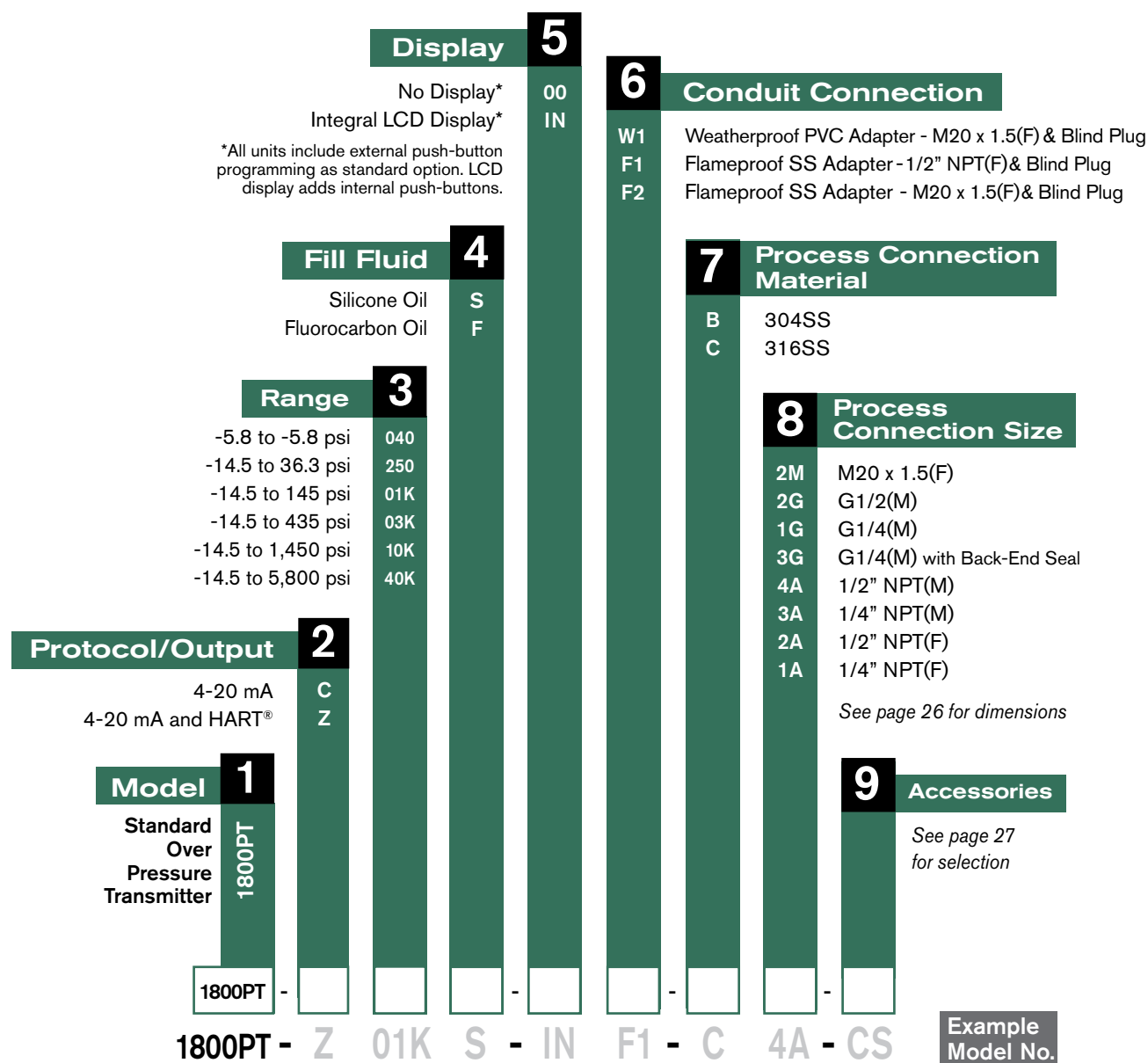
Design and specifications are subject to change without notice. For latest revision, see [SORInc.com](http://SORInc.com).



### How to Order

Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component
- Reference tables, charts and additional information are provided throughout the catalog to help you make your selections, see pages noted in the tree.



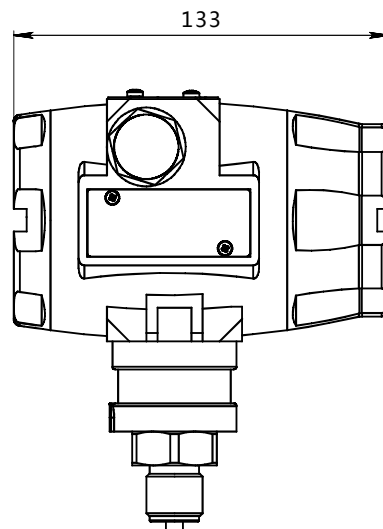
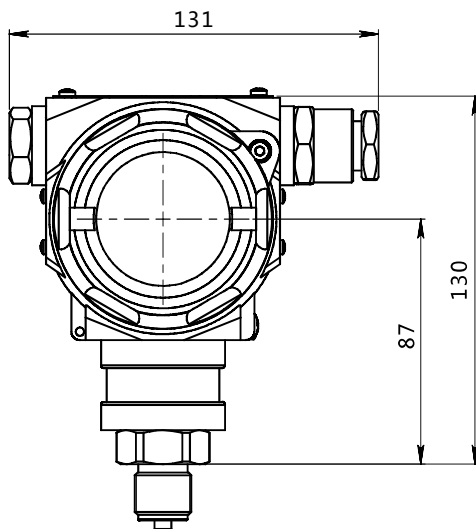
See page 33 for agency and options.

# 1800 Series Pressure Transmitters

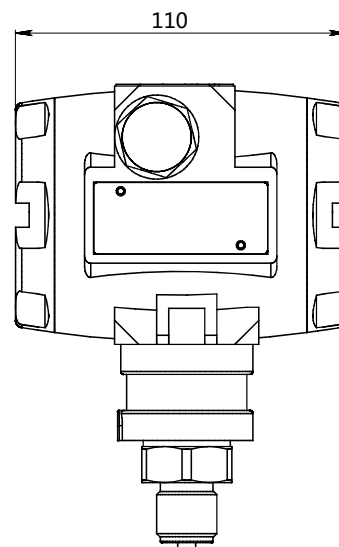
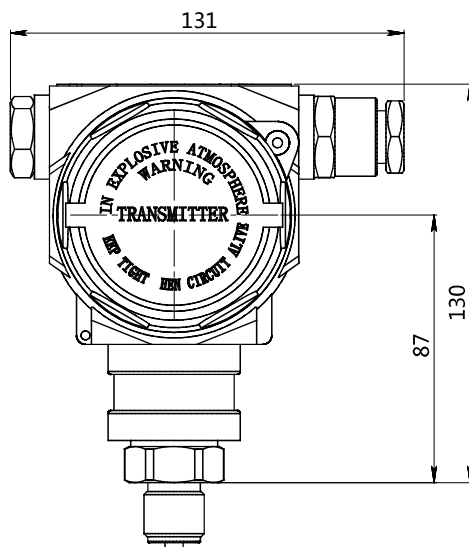
## Dimensions 1800PT

Dimensions shown are for reference only.  
Dimensions = mm

### With Integral LCD Display (option IN)




### Without Display (option 00)



*Design and specifications are subject to change without notice. For latest revision, see [SORInc.com](http://SORInc.com).*



## Product Specifications - 1800HP

Output	4-20mA HART® (Optional)		Long Term Stability	≤ ±0.2% Span per 5 years
Turndown	-0.9 to 0.9 psi 6:1 -5.8 to 5.8 psi thru -14.5 to 1,450 psi 20:1		Response Time	≤ 200 ms
Accuracy	±0.075% F.S. (BFSL) (Linearity, Hysterisis and Repeatability)	Damping Time	0-100 s (Configurable)	
TD = Turndown	TD ≤ 10 ±0.075% Span	Startup Time	< 6 s	
TD = URL /  URV - LRV	10 < TD ≤ 20 ±(0.0075 x TD)% Span	Supply Voltage	10.5-55VDC HART® with 250 ohm load 16.5-55VDC	
URL = Upper Range Limit		Loop Resistance	0-2119 ohms HART® Protocol 250-600 ohms	
URV/LRV = Upper/Lower Range Value		Circuit Protection	Reverse Polarity and EMC (EMI/RFI) protected	
Temperature Effect	±(0.1 + 0.015 x TD)% Span @ -4 to 176°F	Power Consumption	≤ 500mW @ 24VDC, 20.8mA	
Temperature Range		Power Supply Effects	< ±0.005% URL/V	
Compensated	-4 to 176°F	Mounting Position Effect	< 400 Pa Can be corrected by re-zeroing	
Ambient (Limited by both Approvals and Display)		Vibration Effect	< 0.1% URL GB/T 1827.3/IEC61928-3 tests	
No Approvals or Display	-40 to 185°F	Relative Humidity	5-100% R.H. @ 104°F	
With Integral LCD Display (No Approvals)	-4 to 158°F	Construction	Aluminum Ex-Pf Housing	
Intrinsically Safe	-40 to 140°F	IP Rating	IP67	
Flameproof	-13 to 140°F	Over Pressure		
Process		Designator	Range	Value
Silicone Oil Fill Fluid	-40 to 248°F	006	-0.9 to 0.9 psi	3,625 psi
Fluorocarbon Oil Fill Fluid	-40 to 248°F	040	-5.8 to 5.8 psi	3,625 psi
Flameproof	Limits Max Temperature to 176°F	250	-14.5 to 36.3 psi	3,625 psi
Storage		01K	-14.5 to 145 psi	3,625 psi
No Display	-40 to 230°F	03K	-14.5 to 435 psi	3,625 psi
With Integral LCD Display	-40 to 185°F	10K	-14.5 to 1,450 psi	3,625 psi
		Weight (No Adapters or Brackets)		4.12 lbs
		Warranty		2 years

*Design and specifications are subject to change without notice. For latest revision, see SORInc.com.*

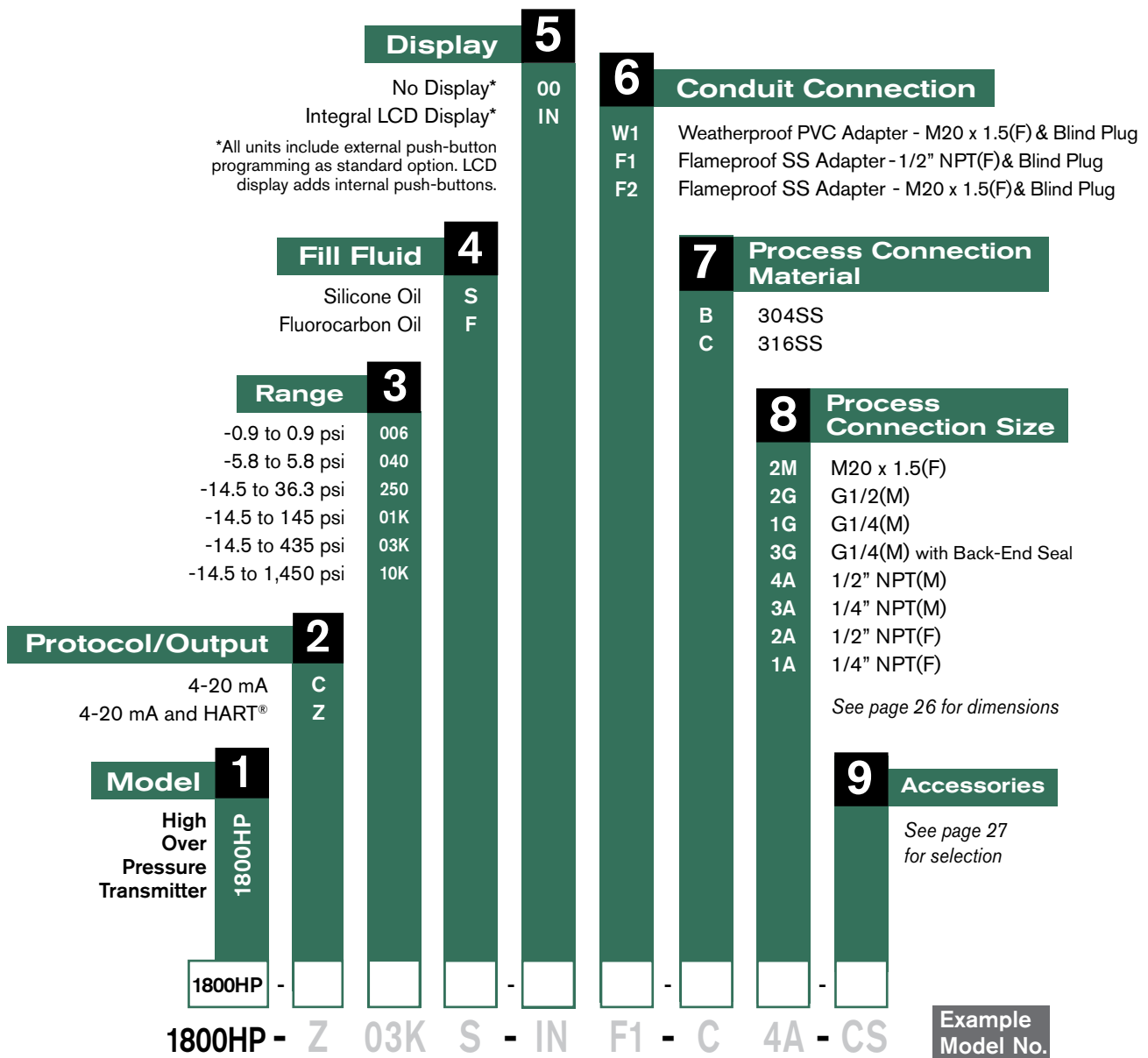
# 1800 Series Pressure Transmitters (High Over Pressure)

## How to Order 1800HP

### How to Order

Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component
- Reference tables, charts and additional information are provided throughout the catalog to help you make your selections, see pages noted in the tree.



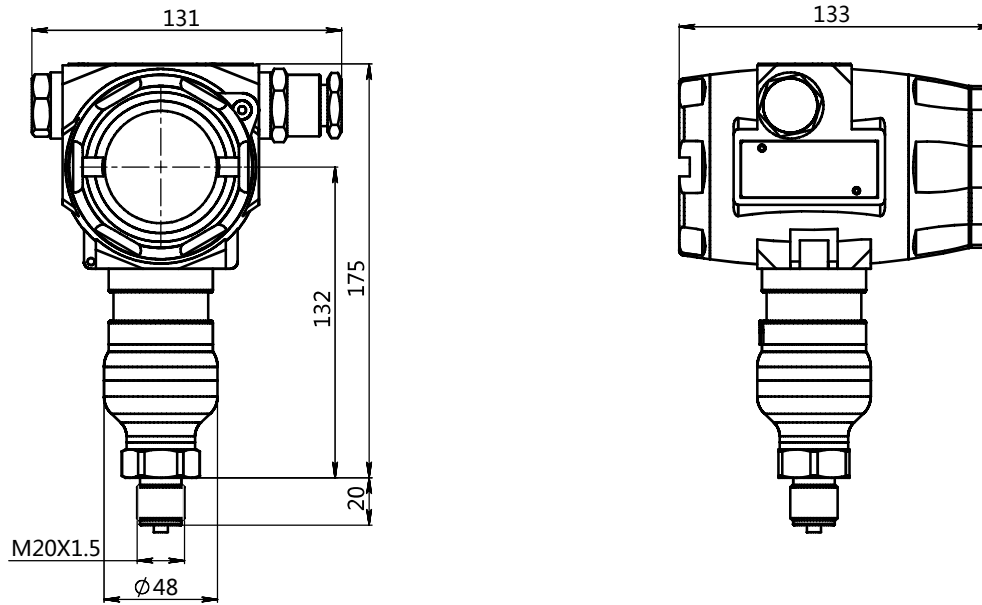
See page 33 for agency and options.

# 1800 Series Pressure Transmitters (High Over Pressure)

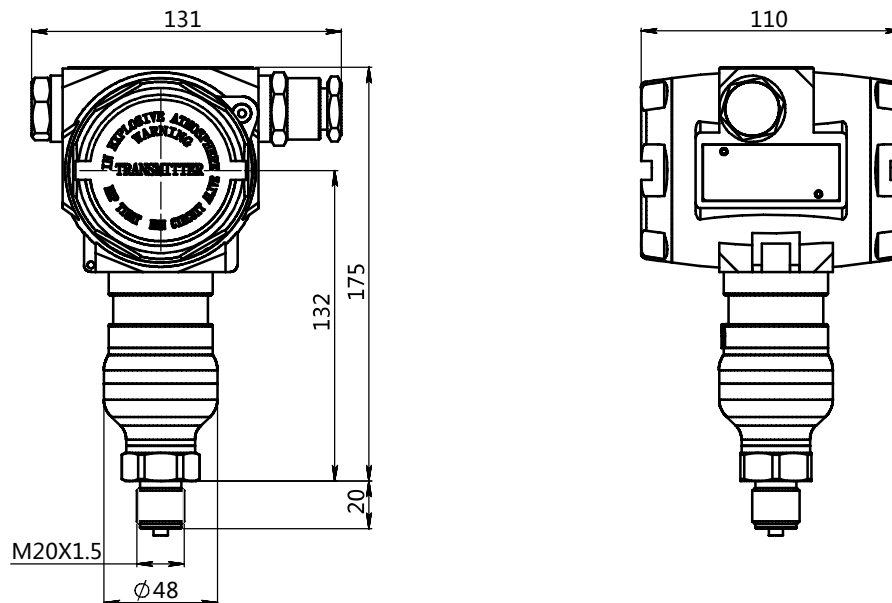
Dimensions  
**1800HP**

Dimensions shown are for reference only.  
Dimensions = mm

## With Integral LCD Display (option IN)

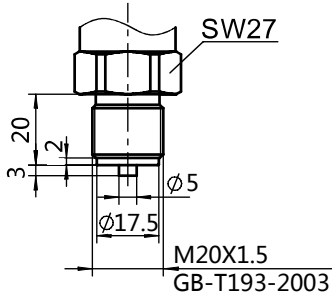
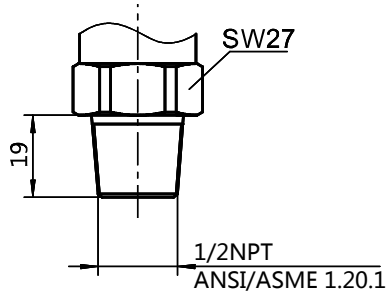
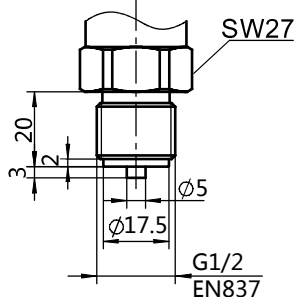
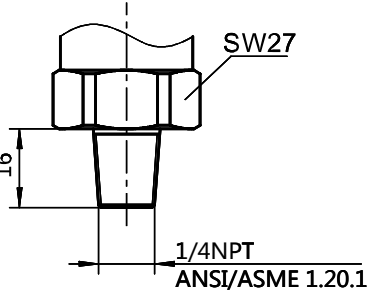
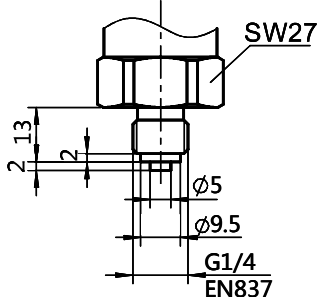
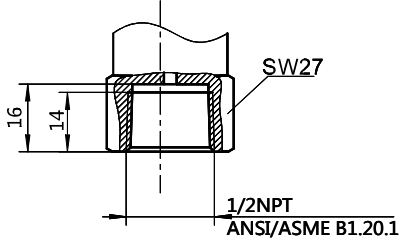
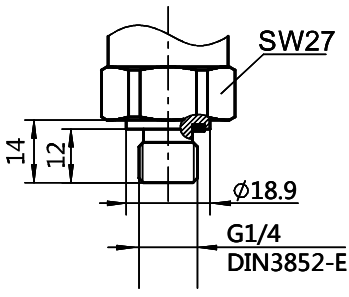
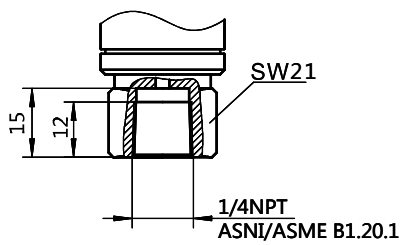


## Without Display (option 00)



*Design and specifications are subject to change without notice. For latest revision, see [SORInc.com](http://SORInc.com).*

### Process Connections

Designator	Dimensions = mm	Designator	Dimensions = mm
<b>2M</b> M20 x 1.5(F)		<b>4A</b> 1/2" NPT(M)	
<b>2G</b> G1/2(M)		<b>3A</b> 1/4" NPT(M)	
<b>1G</b> G1/4(M)		<b>2A</b> 1/2" NPT(F)	
<b>3G</b> G1/4(M) with Back-End Seal		<b>1A</b> 1/4" NPT(F)	

### Accessories

Description	Designator
Pipe Mounting Kit (U-Shaped Bracket for 2" Pipe) <i>Dimension drawing below.</i>	PK
Customer-Specified Display Settings <sup>1, 6</sup>	SC
ATEX and IECEx Approved Flameproof <sup>1, 2</sup>	CL
CSA Certified Explosion Proof <sup>2, 5</sup>	CS
ATEX and IECEx Approved Intrinsically Safe <sup>1</sup>	CK
CE Certificate	CE
Degrease Treatment of Wetted Parts	BB
Electropolishing Treatment of Wetted Parts	CC
Coiled Tube Heat Exchange Connector <sup>3</sup> <i>Dimension drawing below.</i>	ET
Finned Heat Exchange Connector <sup>3</sup> <i>Dimension drawing below.</i>	FE
Calibration Certificate	C1
Welding Adapter M20 x 1.5(M) 304SS <sup>3</sup> <i>Dimension drawing below.</i>	WM
Welding Adapter G1/2(F) 304SS <sup>4</sup> <i>Dimension drawing below.</i>	WG

<sup>1</sup> Requires Display option IN

<sup>2</sup> Requires Conduit Connection option F1 or F2

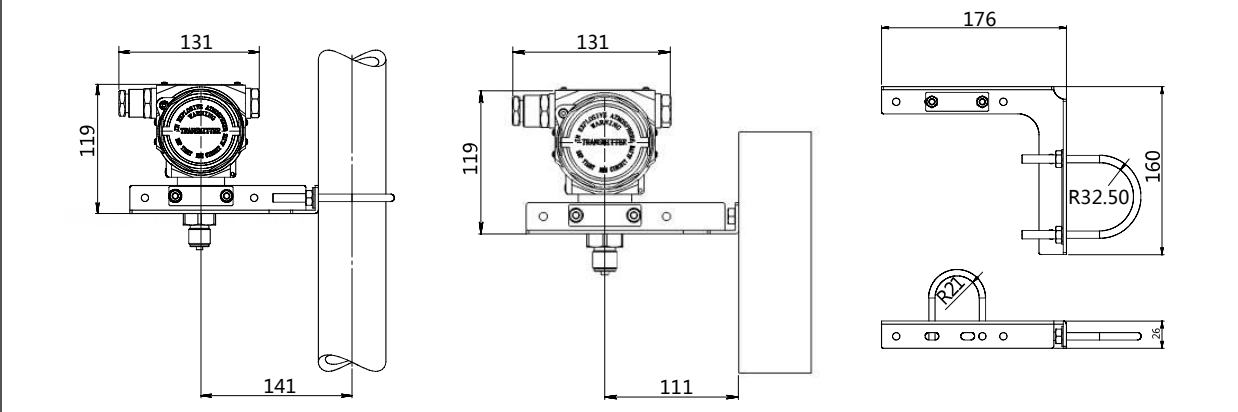
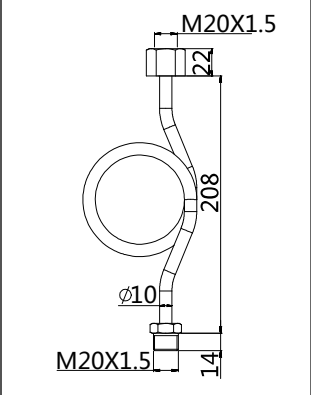
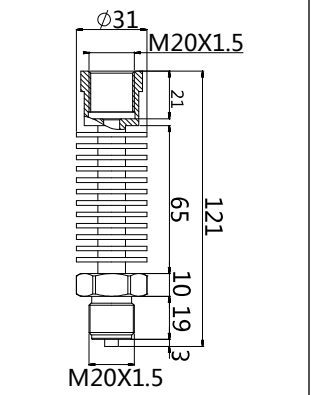
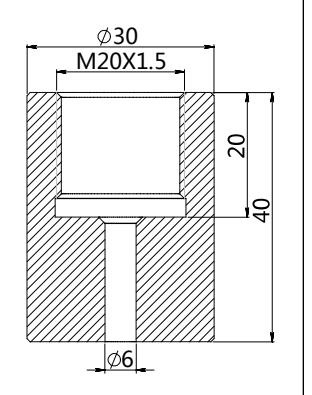
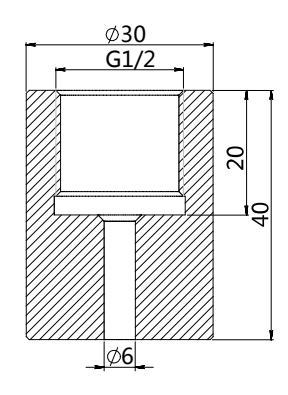
<sup>3</sup> Requires 2M Process Connection Size

<sup>4</sup> Requires 2G Process Connection Size

<sup>5</sup> Not available with ATEX / IECEx Approvals

<sup>6</sup> Form 1835\_1800 Series SC Accessory Data Sheet must be completed and submitted with order

Dimensions = mm

PK - Pipe Mounting Kit			
			
ET - Coiled Tube Heat Exchange Connector	FE - Finned Heat Exchange Connector	WM - Welding Adapter M20 x 1.5(M)	WG - Welding Adapter G1/2(F)
			

# 1800 Series Differential Pressure Transmitter

## Product Specifications 1800DP



### Product Specifications - 1800DP

Output	4-20mA		
	Linear (Default) or Square Root		
	HART® (Optional)		
Turndown			
-0.9 to 0.9 psid	30:1		
-5.8 to 5.8 psid thru -72.5 to 1,450 psid	100:1		
Accuracy	±0.075% F.S. (BFSL)		
	(Linearity, Hysteresis and Repeatability)		
TD ≤ 10	±0.075% Span		
10 < TD ≤ 100	±(0.0075 x TD)% Span		
When  URV  ≥  LRV , TD = URL /  URV			
TD = Turndown	When  URV  ≤  LRV , TD = URL /  LRV		
URL = Upper Range Limit			
URV/LRV = Upper/Lower Range Value			
*Square Root Output Accuracy = 1.5 x Linear			
Output Accuracy			
Static Pressure Effects			
Effect on Zero	±(0.15 x TD)% URL / 10 MPa		
Effect on Full Scale	± 0.2% URL / 10 MPa		
Temperature Effect	±(0.1 + 0.015 x TD)% Span		
	@ -4 to 176°F		
Temperature Range			
Compensated	-4 to 176°F		
Ambient (Limited by both Approvals and Display)			
No Approvals or Display	-40 to 185°F		
With Integral LCD Display	-4 to 158°F		
(No Approvals)			
Intrinsically Safe	-40 to 140°F		
Flameproof	-13 to 140°F		
Process			
Silicone Oil Fill Fluid	-40 to 248°F		
Fluorocarbon Oil Fill Fluid	-40 to 248°F		
Flameproof	Limits Max Temperature to 176°F		
Storage			
No Display	-40 to 230°F		
With Integral LCD Display	-40 to 185°F		
Long Term Stability	≤ ±0.2% Span per 5 years		
Response Time	≤ 200 ms		
Damping Time	0-100 s (Configurable)		
Startup Time	< 6 s		
Supply Voltage	10.5-55VDC		
HART® with 250 ohm load	16.5-55VDC		
Loop Resistance	0-2119 ohms		
HART® Protocol	250-600 ohms		
Circuit Protection	Reverse Polarity and		
	EMC (EMI/RFI) protected		
Power Consumption	≤ 500mW @ 24VDC, 20.8mA		
Power Supply Effects	< ±0.005% URL/V		
Mounting Position Effect	< 400 Pa		
	Can be corrected by re-zeroing		
Vibration Effect	< 0.1% URL		
	IEC61928-3 tests		
Relative Humidity	5-100% R.H. @ 104°F		
Construction	Aluminum Ex-Pf Housing		
IP Rating	IP67		
Max Static Pressure			
Designator	Range	Value	
006	-0.9 to 0.9 psid	3,625 psid	
040	-5.8 to 5.8 psid	3,625 psid	
250	-36.3 to 36.3 psid	3,625 psid	
01K	-72.5 to 145 psid	3,625 psid	
03K	-72.5 to 435 psid	3,625 psid	
10K	-72.5 to 1,450 psid	3,625 psid	
Over Pressure			
HI Side		3,625 psid	
LO Side		2,320 psid	
Weight (No Adapters or Brackets)		8.82 lbs	
Warranty		2 years	

Design and specifications are subject to change without notice. For latest revision, see [SORInc.com](http://SORInc.com).



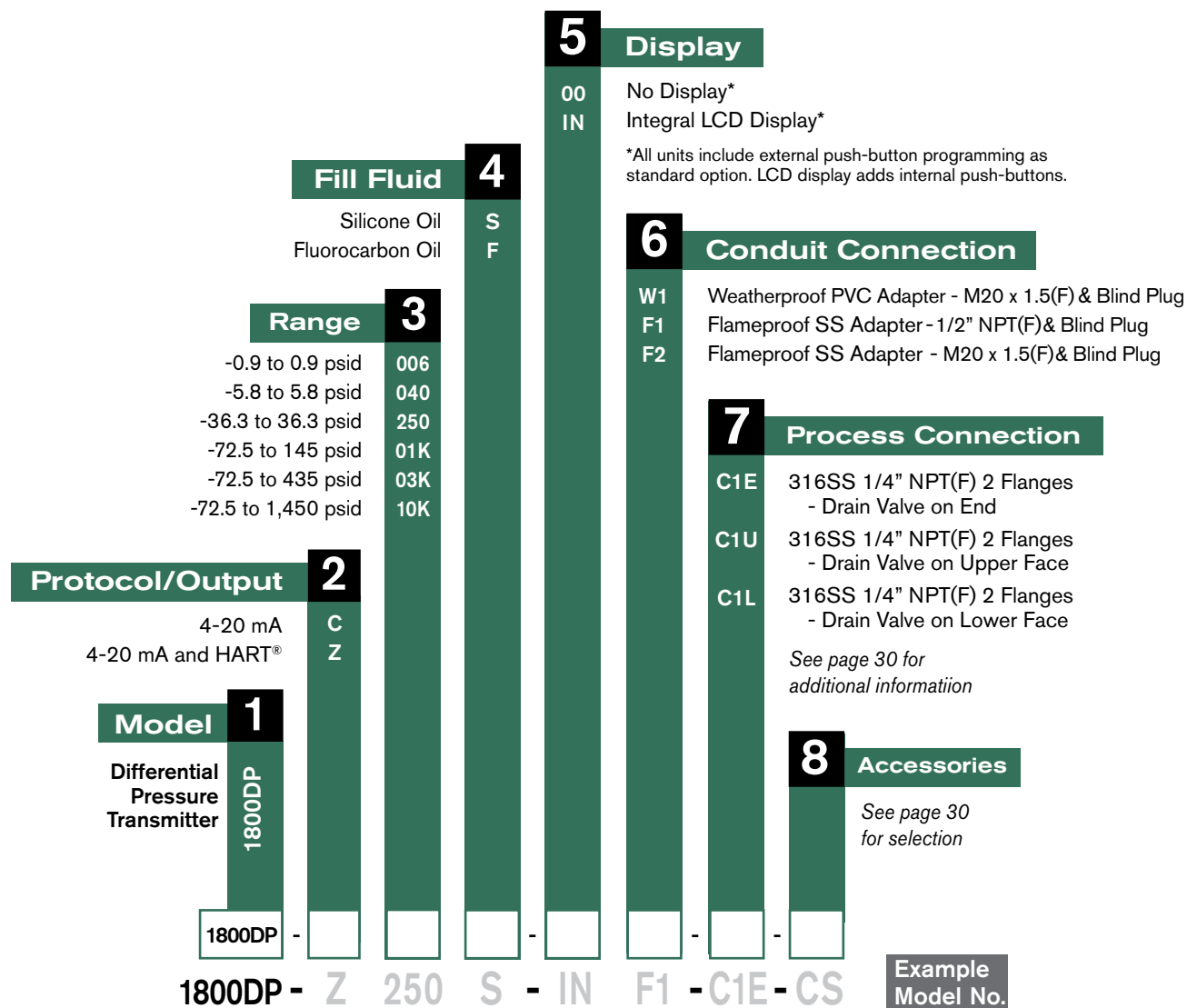
# 1800 Series Differential Pressure Transmitter

## How to Order 1800DP

### How to Order




Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component
- Reference tables, charts and additional information are provided throughout the catalog to help you make your selections, see pages noted in the tree.



See page 33 for agency and options.

### Process Connections

C1E Drain Valve on Flange End	C1U Drain Valve on Flange Upper Face	C1L Drain Valve on Flange Lower Face
		

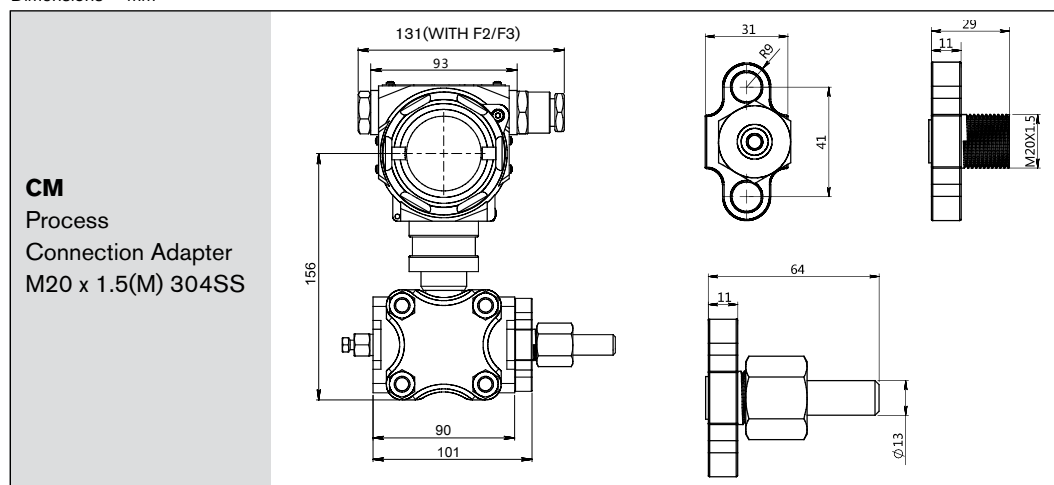
### Accessories

Description	Designator
Process Connection Adapter M20 x 1.5(M) 304SS <i>Dimension drawing below.</i>	CM
Process Connection Adapter 1/2" NPT(F) 304SS <i>Dimension drawing page 31.</i>	CN
Pipe Mounting Kit (Carbon Steel Bent Bracket for 2" Pipe) <i>Dimension drawing page 31.</i>	PK
Plate Mounting Kit (Carbon Steel Bent Bracket) <i>Dimension drawing page 31.</i>	PL
Pipe Mounting Kit (Carbon Steel Flat Bracket for 2" Pipe) <i>Dimension drawing page 31.</i>	PM
Customer-Specified Display Settings <sup>1, 4</sup>	SC
ATEX and IECEx Approved Flameproof <sup>1, 2</sup>	CL
CSA Certified Explosion Proof <sup>2, 3</sup>	CS
ATEX and IECEx Approved Intrinsically Safe <sup>1</sup>	CK
CE Certificate	CE
Degrease Treatment of Wetted Parts	BB
Electropolishing Treatment of Wetted Parts	CC
Calibration Certificate	C1
Static Pressure Report	C2

<sup>1</sup> Requires Display option IN    <sup>2</sup> Requires Conduit Connection option F1 or F2    <sup>3</sup> Not available with ATEX / IECEx Approvals

<sup>4</sup> Form 1835\_1800 Series SC Accessory Data Sheet must be completed and submitted with order

Dimensions = mm



# 1800 Series Differential Pressure Transmitter

## Accessories 1800DP

Dimensions = mm

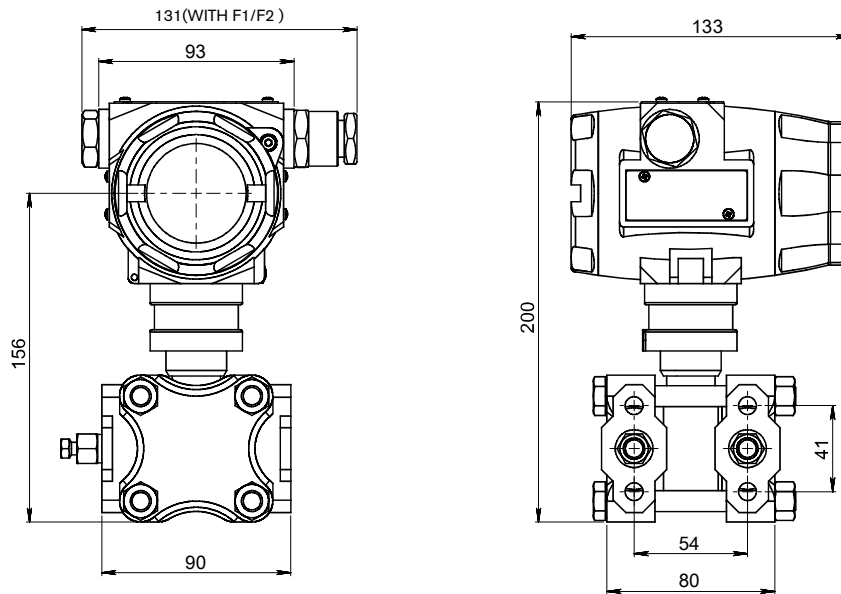
<p><b>CN</b> Process Connection Adapter 1/2" NPT(F) 304SS</p>	
<p><b>PK</b> Pipe Mounting Kit (Carbon Steel Bent Bracket for 2" Pipe)</p>	
<p><b>PL</b> Plate Mounting Kit (Carbon Steel Bent Bracket)</p>	
<p><b>PM</b> Pipe Mounting Kit (Carbon Steel Flat Bracket for 2" Pipe)</p>	

# 1800 Series Differential Pressure Transmitter

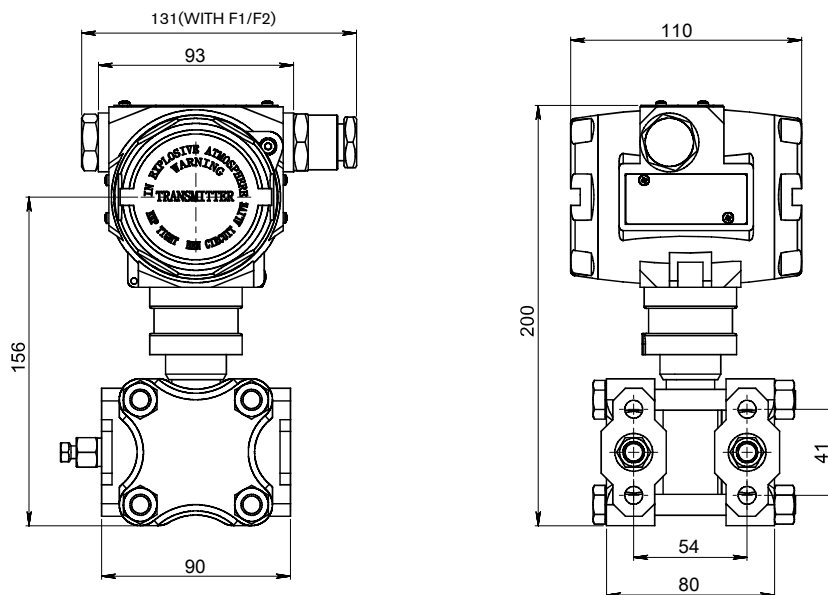
## Dimensions 1800DP

Dimensions shown are for reference only.  
Dimensions = mm

### With Integral LCD Display (option IN)



### Without Display (option 00)



*Design and specifications are subject to change without notice. For latest revision, see [SORInc.com](http://SORInc.com).*

# 1800 Series Pressure Transmitters

## Agency and Options

### Agency Approvals

Approved	Safety Method	Approval
ATEX / IECEx	Intrinsically Safe	EX ia IIC T4 Ga
	Flameproof	Ex db IIC T6 Gb Ex tb IIIC T80°C Db
CSA (U.S. and Canada)	Explosion Proof	Class I, II, III; Division 1 Groups A-D; T6 Groups E-G; T80°C

### Manifolds

The 1800 Series Conventional Pressure Transmitters are available with two, three, or five-valve manifolds. If specified on the order notes the manifold can be shipped assembled with the 1800 Series Pressure Transmitter. The information in the Product Specifications table and Pressure-Temperature Limit chart below applies to all manifold models.

### Product Specifications

#### Materials of Construction

Valve Body	304SS or 316SS
Valve Seat	Stainless Steel
Valve Tip	Duplex Stainless Steel
Stop Pin	Stainless Steel
Packing	PTFE
Process Temperature	≤ 302°F
Ambient Temperature	-22 to 199°F

*Design and specifications are subject to change without notice.  
For latest revision, see SORInc.com.*

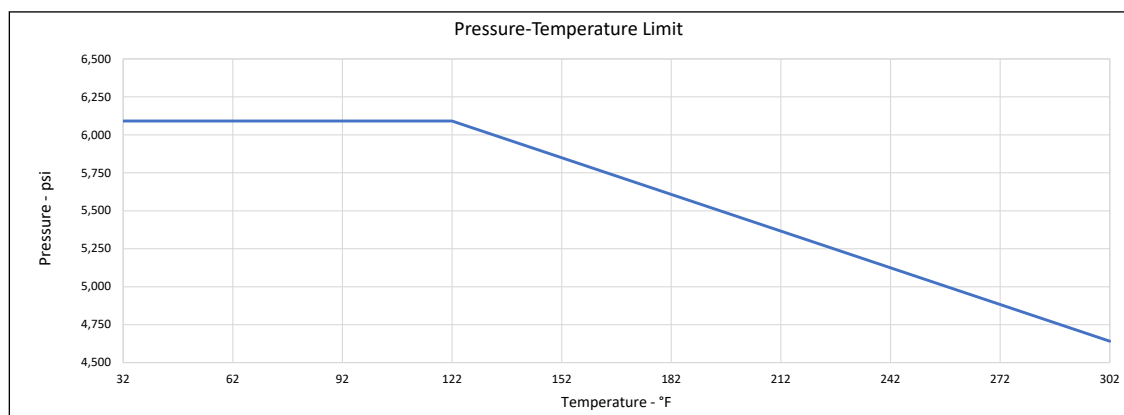
2-Valve



3-Valve



5-Valve



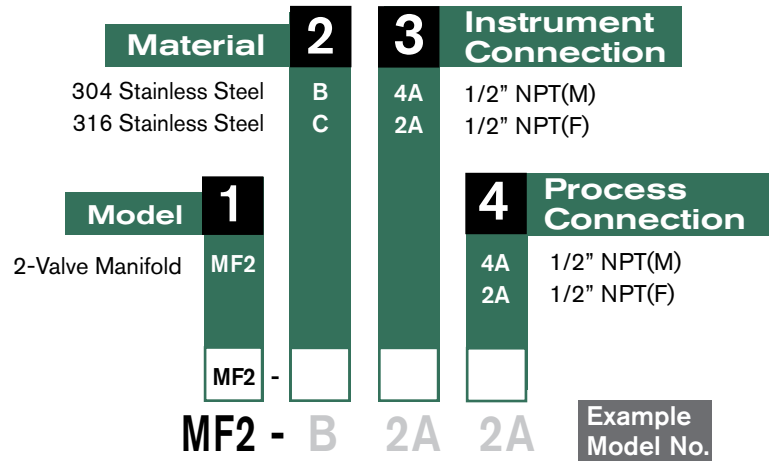
# 1800 Series Pressure Transmitters

## 2-Valve Manifold

### How to Order

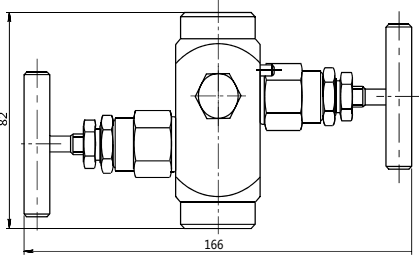
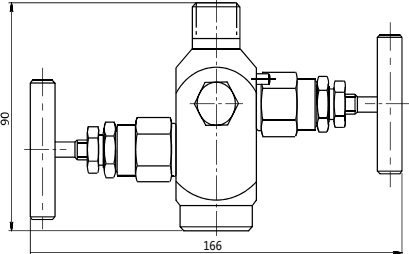
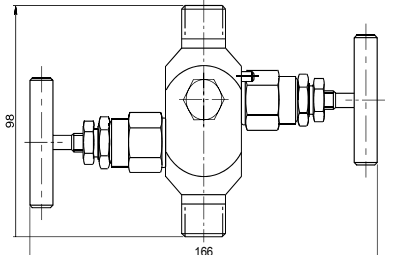
Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component



Alternative materials and connections are available. Consult factory for details.

Dimensions = mm

Connections	
Instrument - 1/2" NPT(F) Process - 1/2" NPT(F)	
Instrument - 1/2" NPT(M) Process - 1/2" NPT(F)	
Instrument - 1/2" NPT(M) Process - 1/2" NPT(M)	

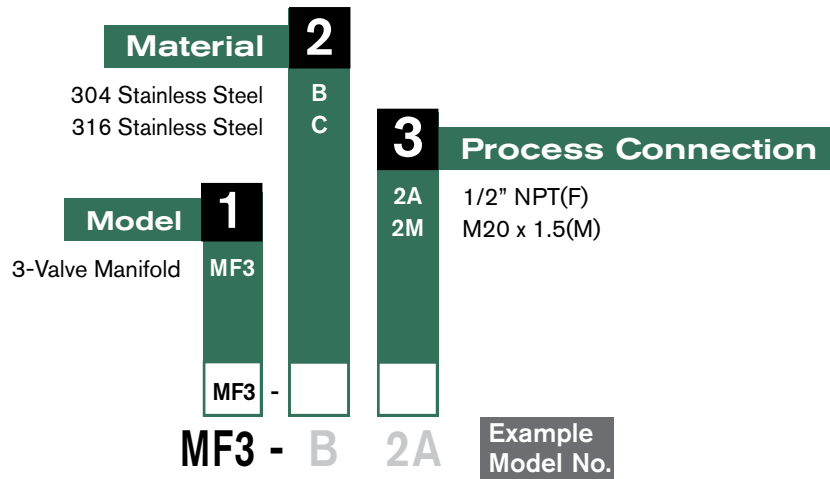
# 1800 Series Pressure Transmitters

## 3-Valve Manifold

### How to Order

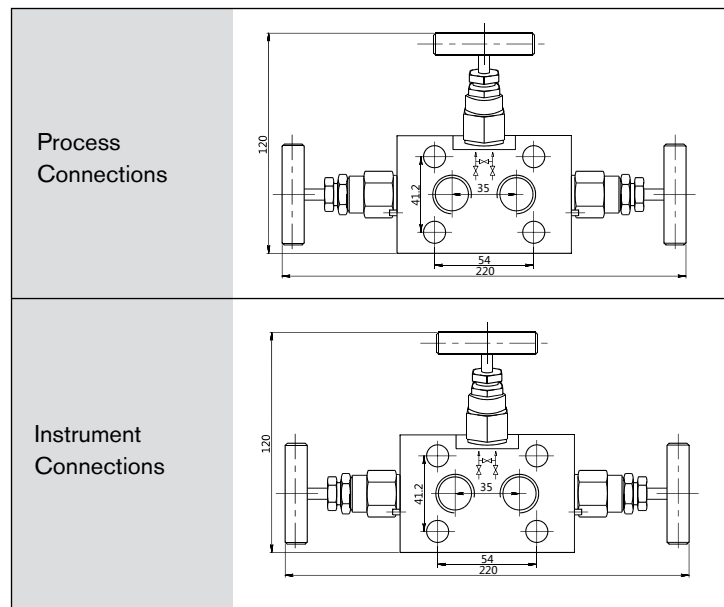
Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component



Alternative materials and connections are available. Consult factory for details.

Dimensions = mm



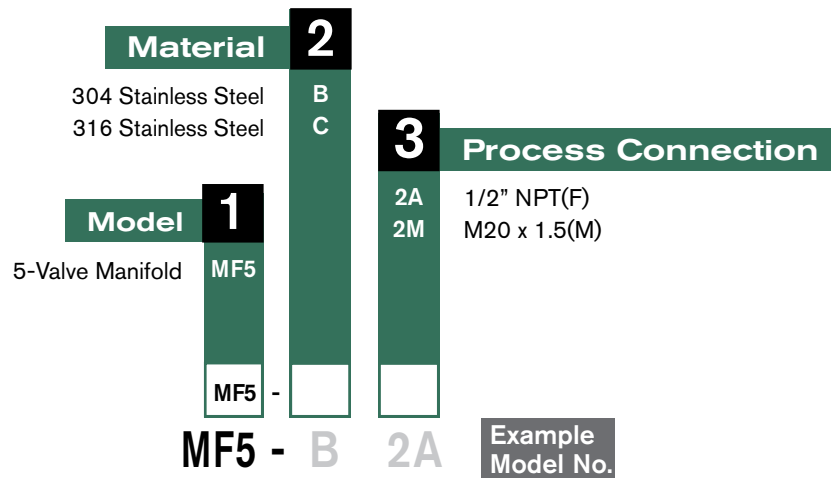
# 1800 Series Pressure Transmitters

## 5-Valve Manifold

### How to Order

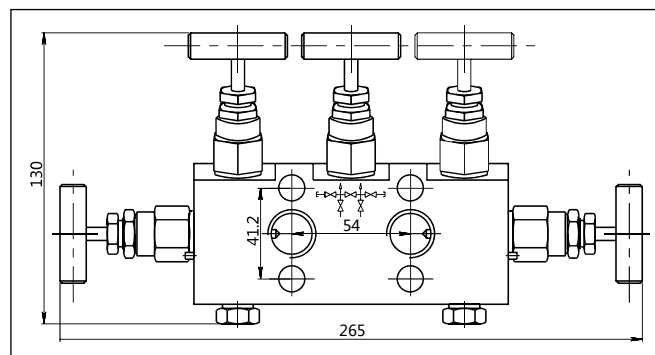
Below is the SOR quick select model number tree that provides you with all the options to configure and order a product for your application.

- You must select a designator for each component



Alternative materials and connections are available. Consult factory for details.

Dimensions = mm



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MEASUREMENT AND CONTROL

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